

Work Order ID 84826

84826

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May-24-12 7:28:25 AM

Item ID: D4463-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Tank Top Assembly

Start Date: 5/24/12 Start Qty: 4.00

4

Cust Item ID:

Required Date: 5/31/12 Req'd Qty: 4.00

4

Customer:

Reference:

Run Start ***NR1***

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop ***NR2***

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4463

C

0.00

100

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg

Dwg Rev:

Prog Rev:

2-Debur-if necessary

110

110

QC

QC2- Inspect parts off machine FAI/FAIB

0.00

Quality Control

Memo

0.00

120

120

QC

QC8- Inspect parts - second check

0.00

Quality Control

Memo

0.00

*MO 12 ON
W/O 8437
D44637*

W

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Item ID: D4463-041 Accept ***N900040100*** Setup Start ***NS1***
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 Start Date: 5/24/12 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 5/31/12 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Small Fab Small Fab	NC BRAKE Memo C'SINK HOLES AS PER DWG	0.00 0.00							
140 *140* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00							
150 *150* HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1 Memo	0.00 0.00							

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 Required Date: 5/31/12 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 *160* QC Quality Control	QC7-Inspect Chemical Conversion Coat Memo	0.00 0.00				4X			12/05/24
170 *170* Small Fab Small Fab	Memo INSTALL ANCHOR NUTS AS PER DWG	0.00 0.00				4X			12/05/24
180 *180* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00				5 12/05/29			74

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Item ID: D4463-041 Accept ***N900040100*** Setup Start ***NS1***
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 Start Date: 5/24/12 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 5/31/12 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	Identify as per dwg & Stock Location: _____	0.00				4	0		<i>[Signature]</i>
190									
Packaging	Memo	0.00							12.05.28
Packaging									
200	QC21- Final Inspection - Work Order Release	0.00							
200									
QC	Memo	0.00							
Quality Control									

12/5/29 *[Signature]*
 MLE
 12-05-28

Picklist Print

May-24-12 7:28:24 AM

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Work Order ID: 84826
Parent Item: D4463-041
Parent Item Name: Tank Top Assembly

Start Date: 5/24/12 Required Date: 5/31/12
Start Qty: 4.00 Required Qty: 4.00

Comments: IPP REV:A 12.03.08 NEW ISSUE DD VERF:EC IPP REV:B 12.04.25 AS PER
DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.063 6061-T6 .063 Sheet		Purchased	No			100	sf	650.5622	3.864	15.456			

made on 46 84371
D4463-1

Location	Loc Qty	Loc Code
MAT021	650.5622000	
113608	0	
116308	6.01556842	
117285	67.544	
119331	44.2	
119802	18.94	
120218	19.5	
120866	66.9426316	
121578	6.95	
121805	420.47	

B84371

MS20426AD3/4
RIVET

1205-24
Q51042

1712/011

Location	Loc Qty	Loc Code
ST316	3024	
104374	406	
110398	2618	

NAS1473R3
Anchor Nut

Location	Loc Qty	Loc Code
GA	36	
121287	36	
ST277	50	
121827	50	
ST278	100	
121615	100	

34

62

12/05/12
124